



TECHNICAL DATA SHEET : "KLIKPAD" NATURAL WHITE CUTTING BOARDS

Physical Properties	UNIT	DATA
Shore - Hardness D 3 sec	---	74-78
Notched impact strength 23° C/Charpi	mj/mm ²	10
Modulus of elasticity in flexion	N/mm ²	1350
Elongation at break	%	>100
Service temperature , short - time	°C	10,110
Coefficient of linear expansion	1/K	15.10 ⁻⁵
Specific Gravity	D 792	0.94 (+ 0.02)
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Remark:

The data mentioned in this Certificate are average values ascertained by current statistical returns and tests. The data above are provided purely for information and shall not be regarded as binding.

Handling:

Cutting depth on a newly planed surface max 0,3mm just to achieve the clean cut,no over cutting.

Increase the cutting depth gradually as needed, but as little as possible.

When reaching max.2mm cutting depth, please plane the board properly and leave the deepest cutting marks.

Planing cycles min.5 days ,12 days easily possible , the longer the better under the condition the surfaces is still in good shape and the cutting depth won't exceed 2mm.

Flip and turn the boards alternately every 4 hours.

Use the entire surface evenly.

Horizontal storage on pallets or on the floor.

No radiation or exposure to sun light.

